



CEWELD SP 1.0616

TYPE	Copper coated solid thermal spray wire for coatings with high hardness.			
ANWENDUNGEN	Machine parts, storage surfaces, shafts, cylinder surfaces etc..			
EIGENSCHAFTEN	Extremely hard, wear resistant high carbon alloy with excellent lubricating and sliding properties even at elevated temperatures.			
KLASSIFIKATION	EN ISO W.Nr.	14919: 5.3 1.0616		
GEEIGNET FÜR	Flame spray, electric spray and high speed flame spray.			
ZULASSUNGEN				
SCHWEISSPOSITIONEN				
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	Si 0.25	Mn 0.6	Fe Rem.	C 0.8
MECHANISCHE GÜTEWERTE	Heat Treatment As Welded	R _{P0,2} (MPa)	R _m (MPa)	A5 (%) Hardness 55 HRc
RÜCKTROCKNUNG	Not required			
GAS ACC. EN ISO 14175	None			



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Packaging	KG/unit	EanCode
BS-300	15	8720663409683