



CEWELD SACW 410

NiMoNbVW

TYPE	Flux cored SAW wire for heat resistant steels									
ANWENDUNGEN	Steel mill rollers, transport rollers, castors for roller conveyors especially in hot working circumstances									
EIGENSCHAFTEN	The alloy has a high wear resistance against metal to metal wear in hot working circumstances. The hardness is 45-53 HRc. Best properties are achieved with our agglomerates flux FL 838 or fused flux FL 880.									
KLASSIFIKATION	EN ISO		14700: T Fe7							
GEEIGNET FÜR	S355, C45, Cr(NiMo) steels, CrNi(Mo) steels									
ZULASSUNGEN										
SCHWEISSPOSITIONEN										
TYPISCHE CHEMISCHE ANALYSE DES SCHWEISSMETALLS (%)	C	Si	Mn	Cr	Ni	Mo	Nb	V	Fe	W
	0.27	0.45	1.2	14	2.7	2.1	0.9	1.3	Rem.	0.05
MECHANISCHE GÜTEWERTE	Heat Treatment			RP0,2 (MPa)	Rm (MPa)		A5 (%)	Hardness		
	As Welded							50.67 HRc		
RÜCKTROCKNUNG	Not required									
GAS ACC. EN ISO 14175										