



CEWELD DUR 12 Tig

TYPE	Cobalt-based thermo shock resistant alloy for overlay applications. (Stellite 12)						
APPLICATIONS	Steam-valves, high temperature liquid pumps, hot cutting tools, cutting tools for plastic, wood and paper as well as high stressed sealings and sliding surfaces.						
PROPERTIES	Outstanding alloy against abrasion, thermo-shock and corrosion combined with high temperatures. The weld deposit can be machined with tungsten tool tips and by grinding. The hardness of the weld deposit will degrees 20% at 600°C and has a nominal hardness of 49-53 HRc at room temperature. The weld deposit is high heat resistant up to 900°C. DUR 12 offers a low coefficient of friction of and exceptional resistance to galling. It has cavitation-erosion resistance ten times that of 304 stainless steel, DUR12 can be used to protect bearing surfaces in non-lubricating conditions due to its resistance to metal-to-metal wear.						
CLASSIFICATION	AWS EN ISO F-nr		A 5.21: ERCoCr-B 14700: S Co3 71				
SUITABLE FOR	Stellite 12 alloy for hardfacing steam-valves, high temperature liquid pumps, hot cutting tools, cutting, tools for plastic, wood and paper as well as high stressed sealings and, sliding surfaces.						
APPROVALS							
WELDING POSITIONS	 PA  PB  PC						
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C	Si	Mn	Cr	Fe	W	Co
	1.4	0.8	0.1	29	2.5	8	Rem.
MECHANICAL PROPERTIES	Heat Treatment		R _{p0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness	
	As Welded					48 HRc	
REDRYING	Not required						
GAS ACC. EN ISO 14175	I1						



CEWELD DUR 12 Tig

DUR 12 TIG 2,4 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663402370
DUR 12 TIG 3,2 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663402387
DUR 12 TIG 4,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663402394
DUR 12 TIG 5,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663402400
DUR 12 TIG 6,4 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663402417